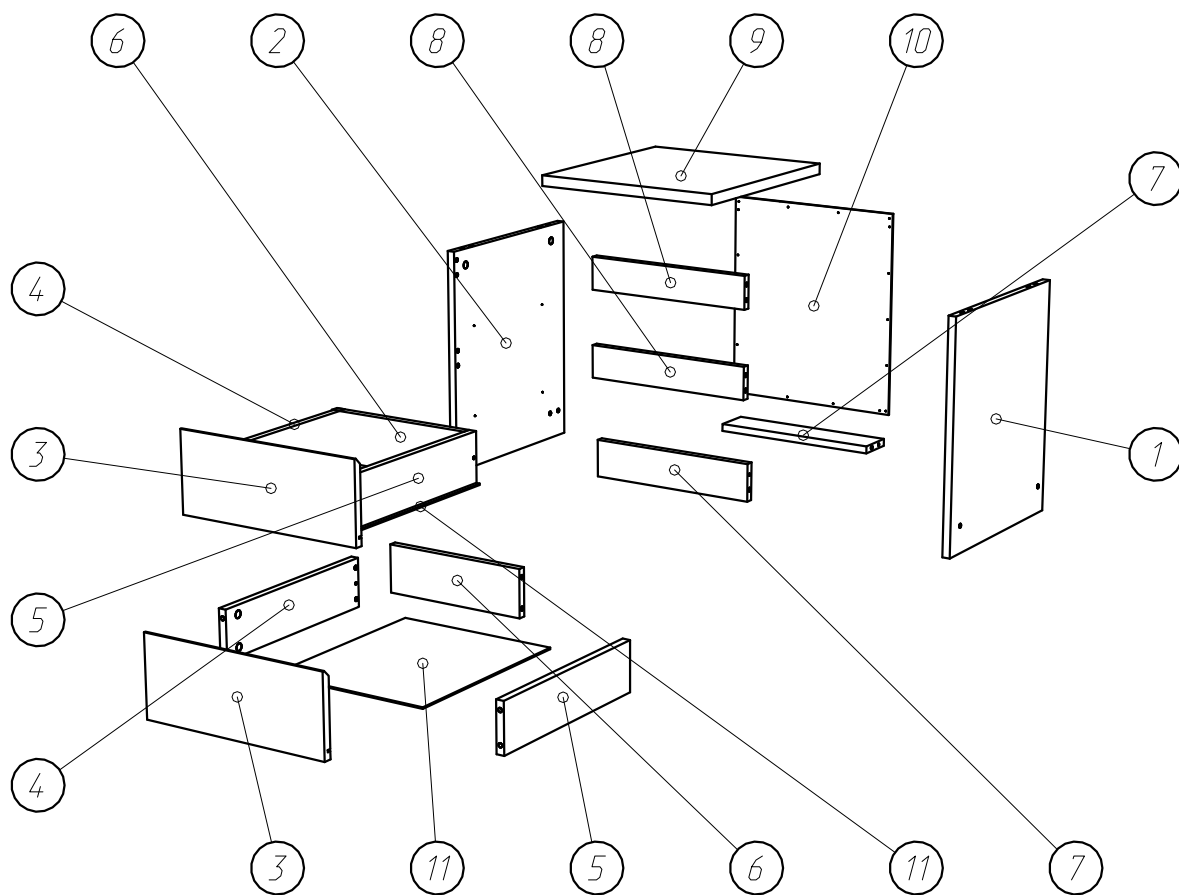
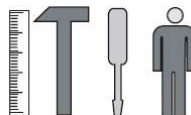


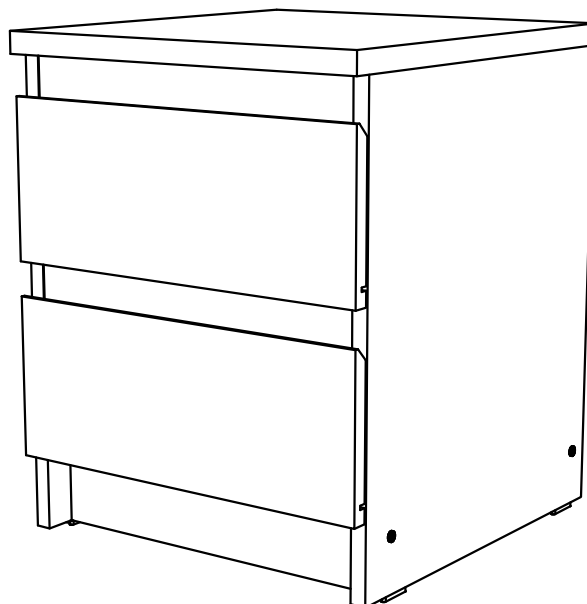
"Stern T-1"



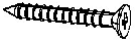
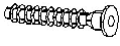
Nº	Dim.			Qty
1	478	410	16	1
2	478	410	16	1
3	397	162	16	2
4	400	100	16	2
5	400	100	16	2
6	311	100	16	2
7	368	80	16	2
8	368	70	16	2
9	402	430	16	1
10	442	396	3	1
11	341	406	3	2

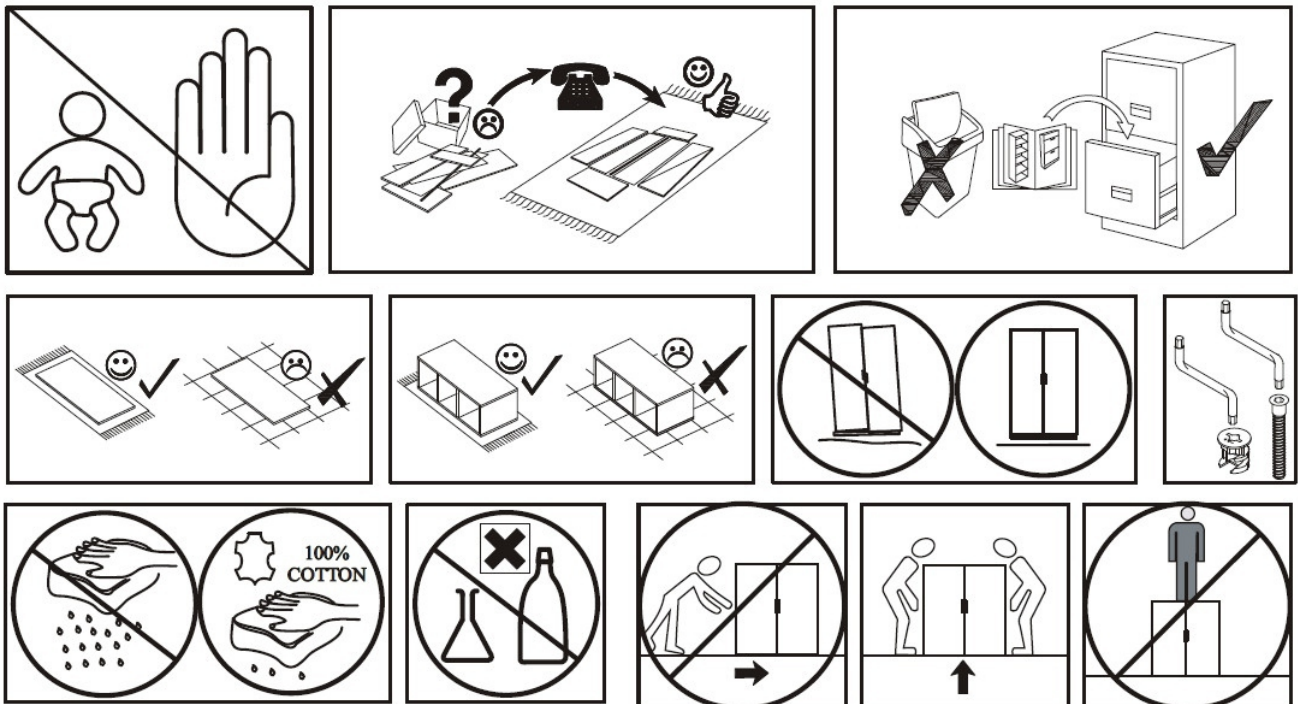
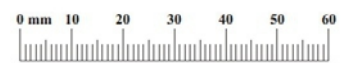


30-45 min

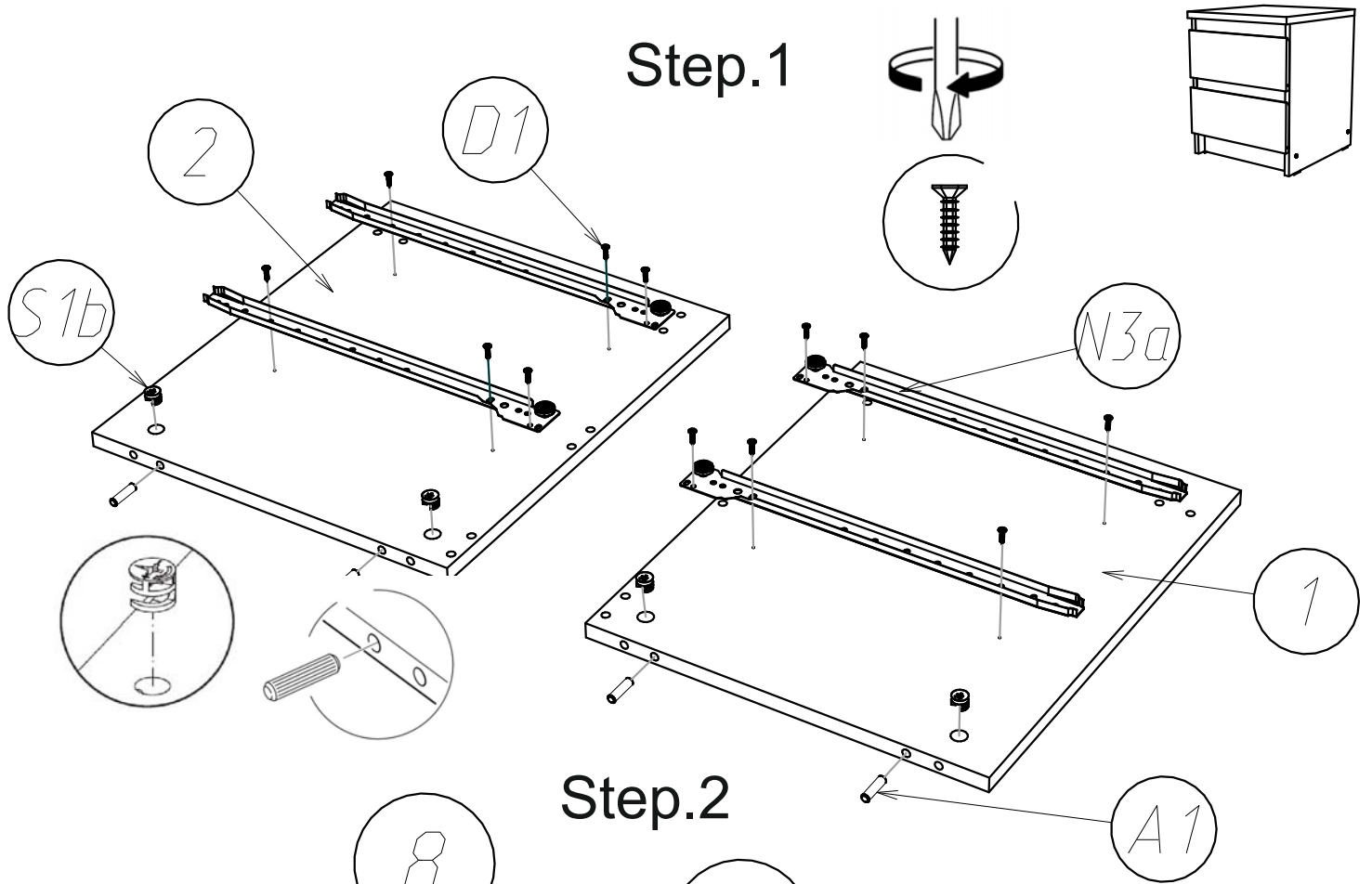




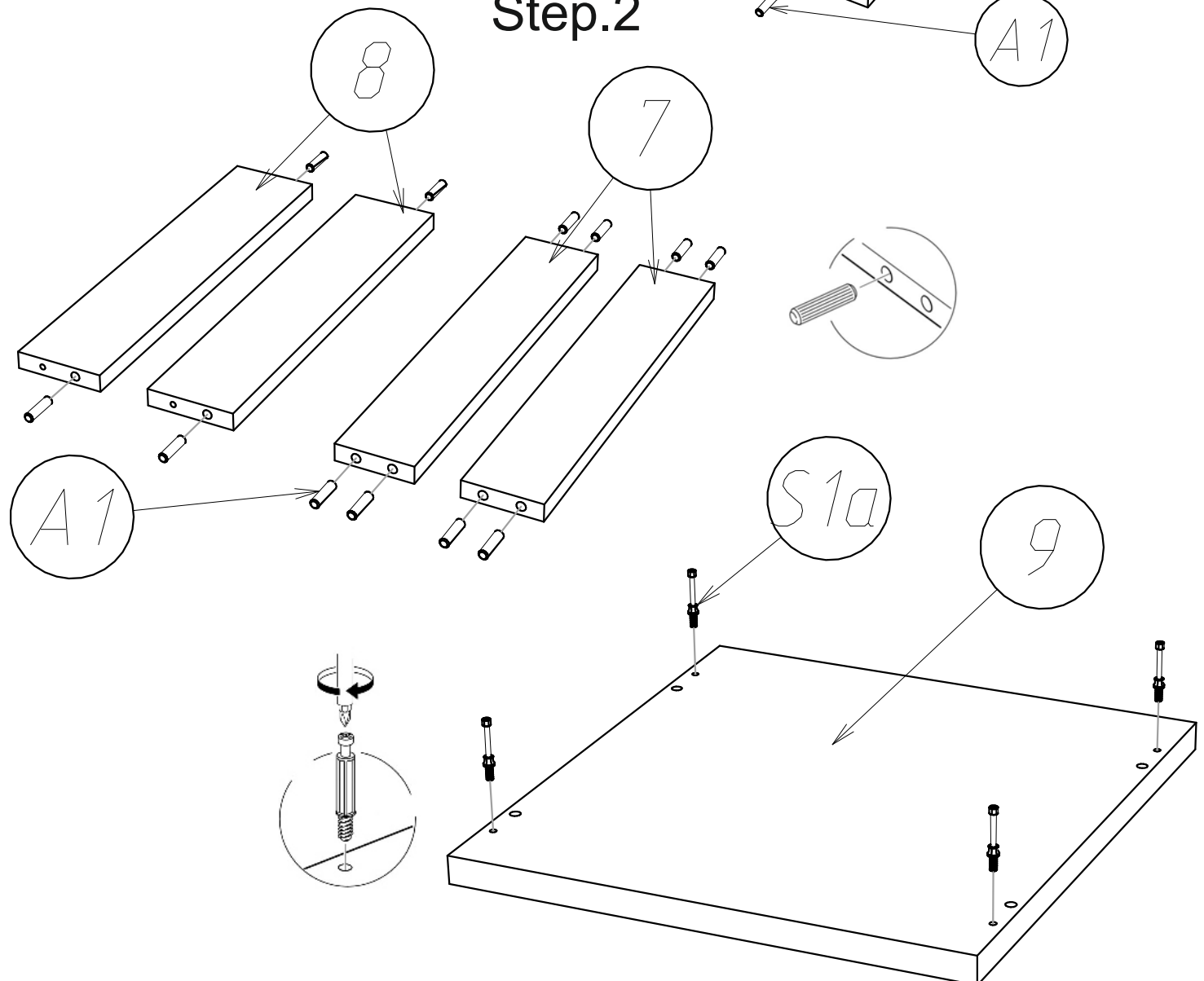
x32		x12		x12		x24	
x4		x4		x16		x26	
x2 3+		x1		x4			



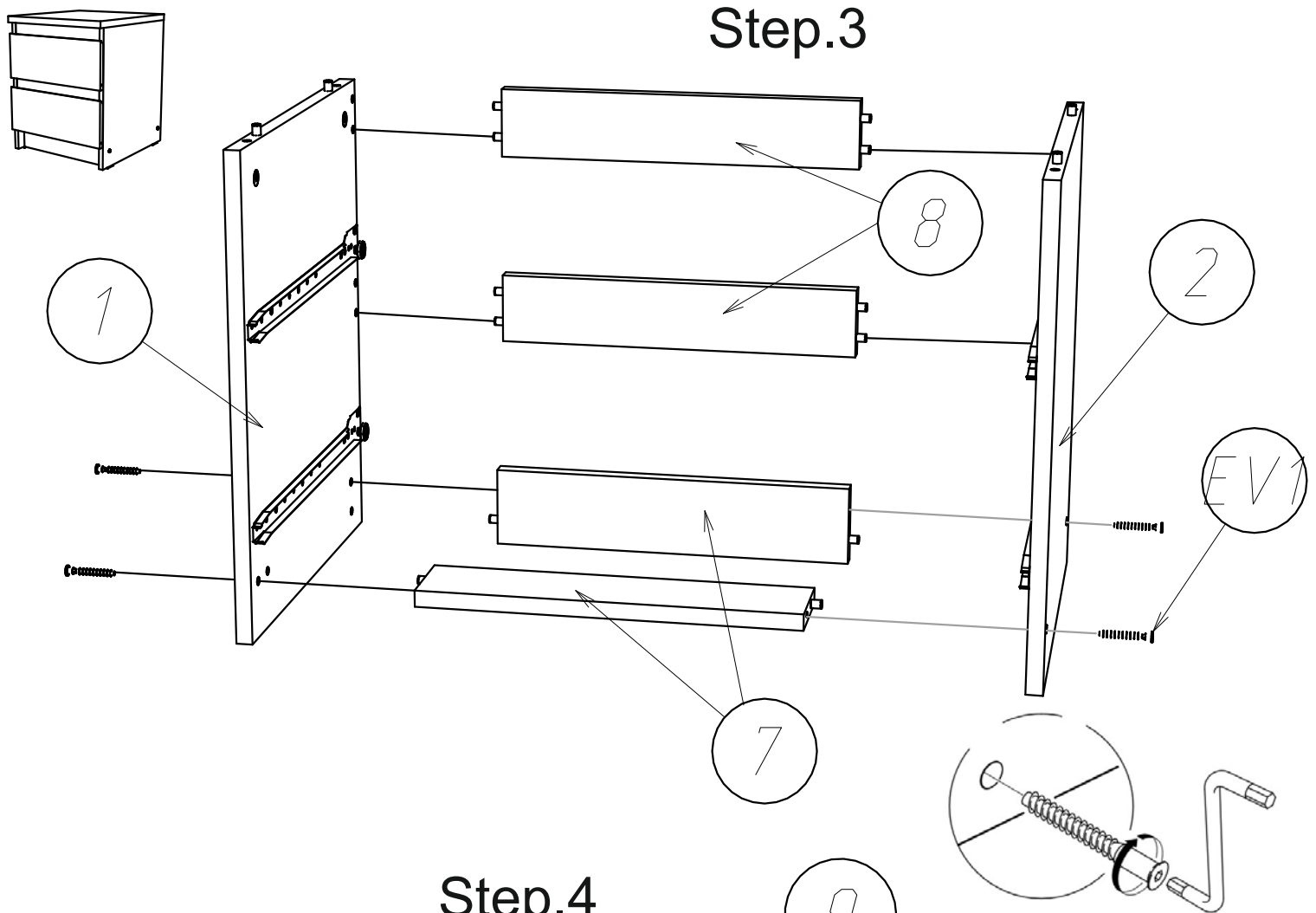
Step.1



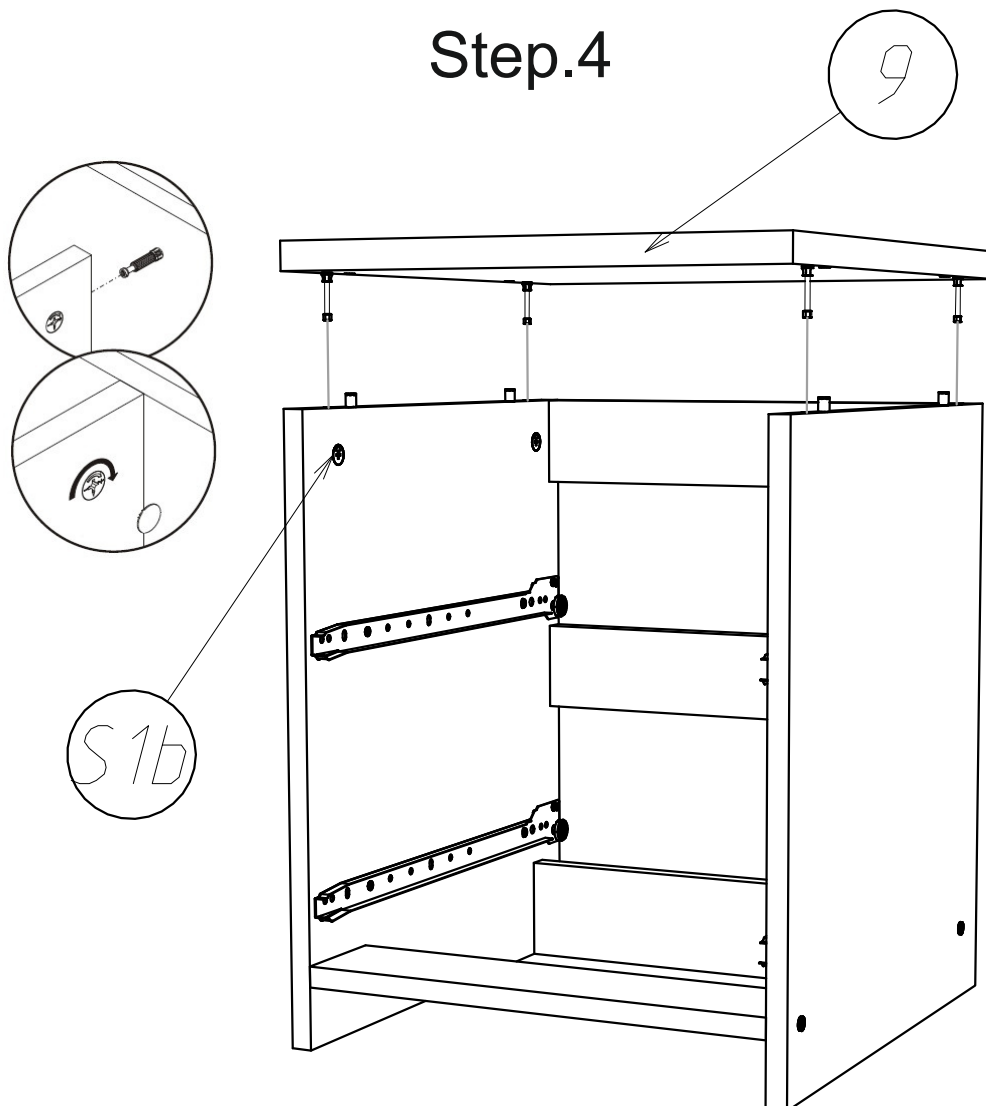
Step.2



Step.3

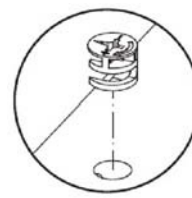
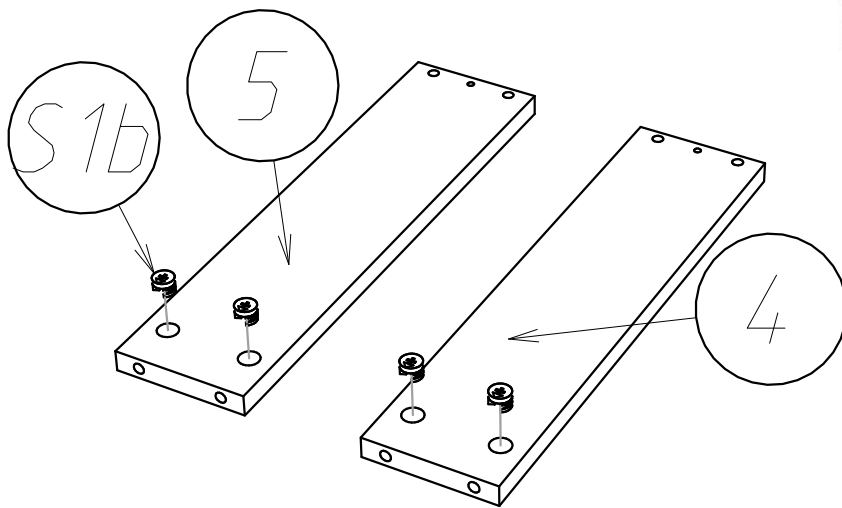


Step.4

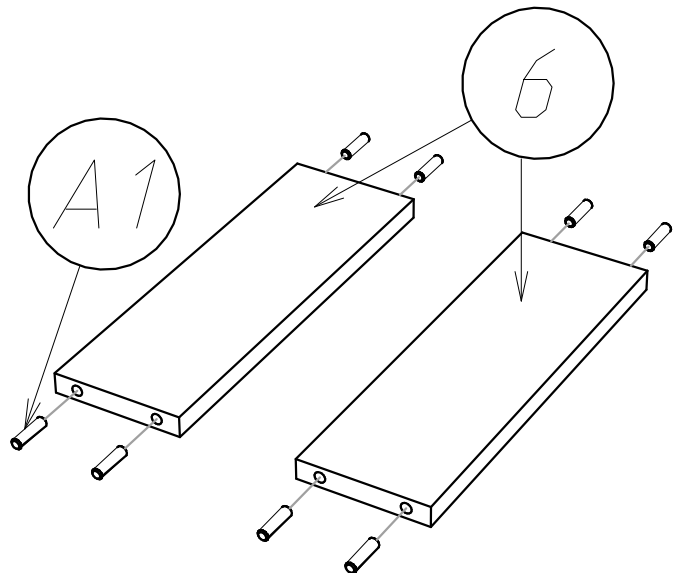
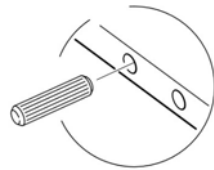


D1

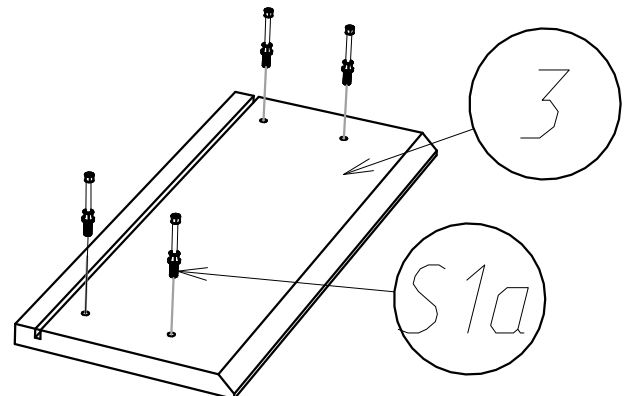
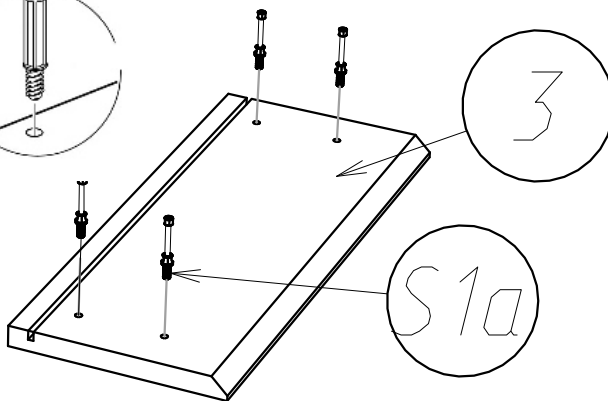
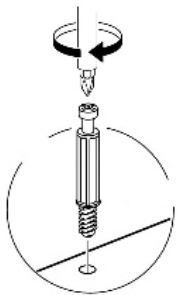
Step.5



Step.6

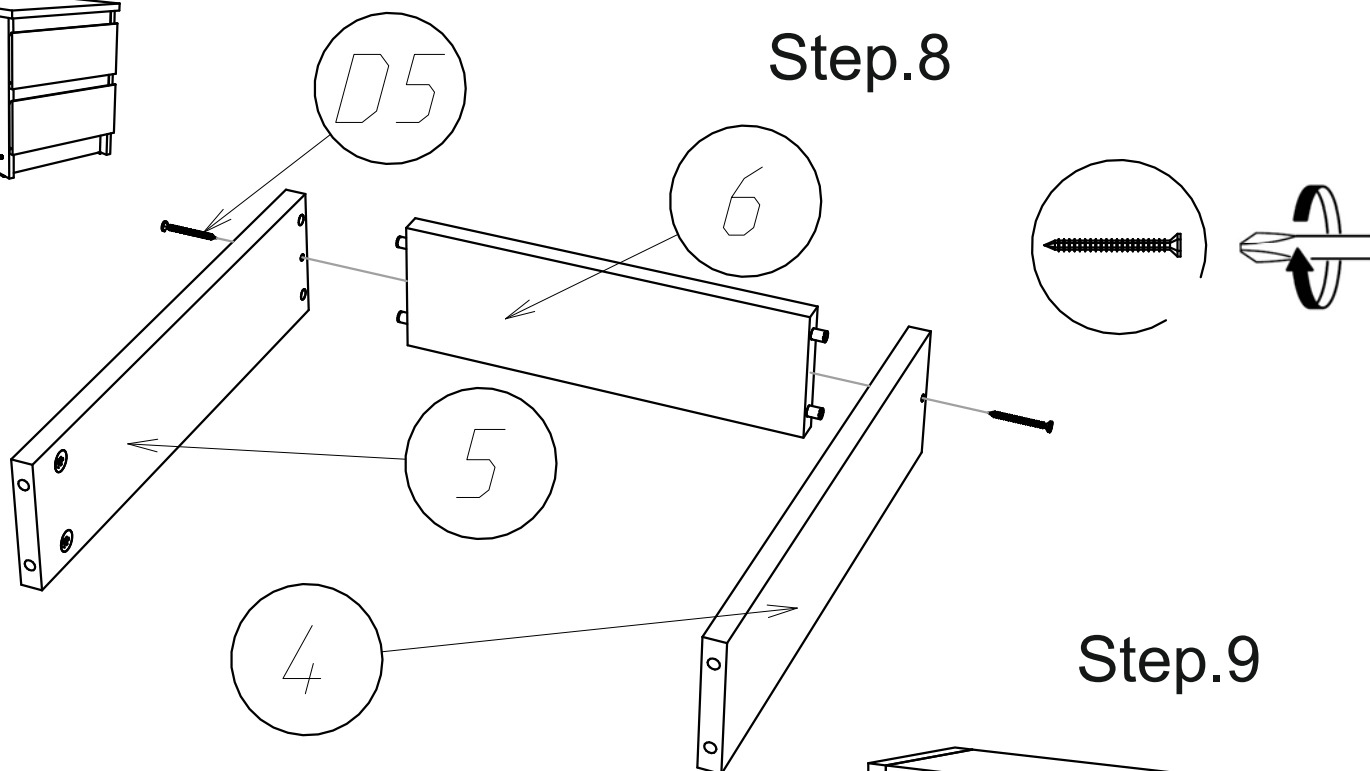


Step.7

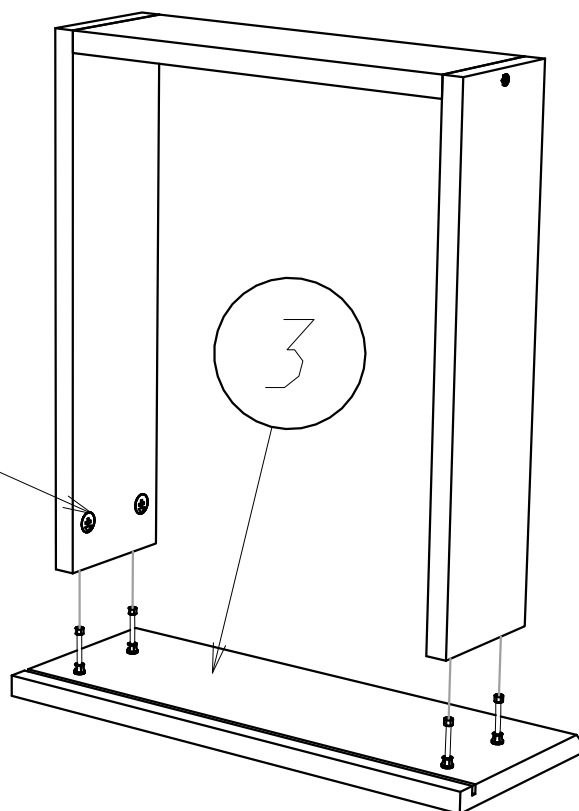




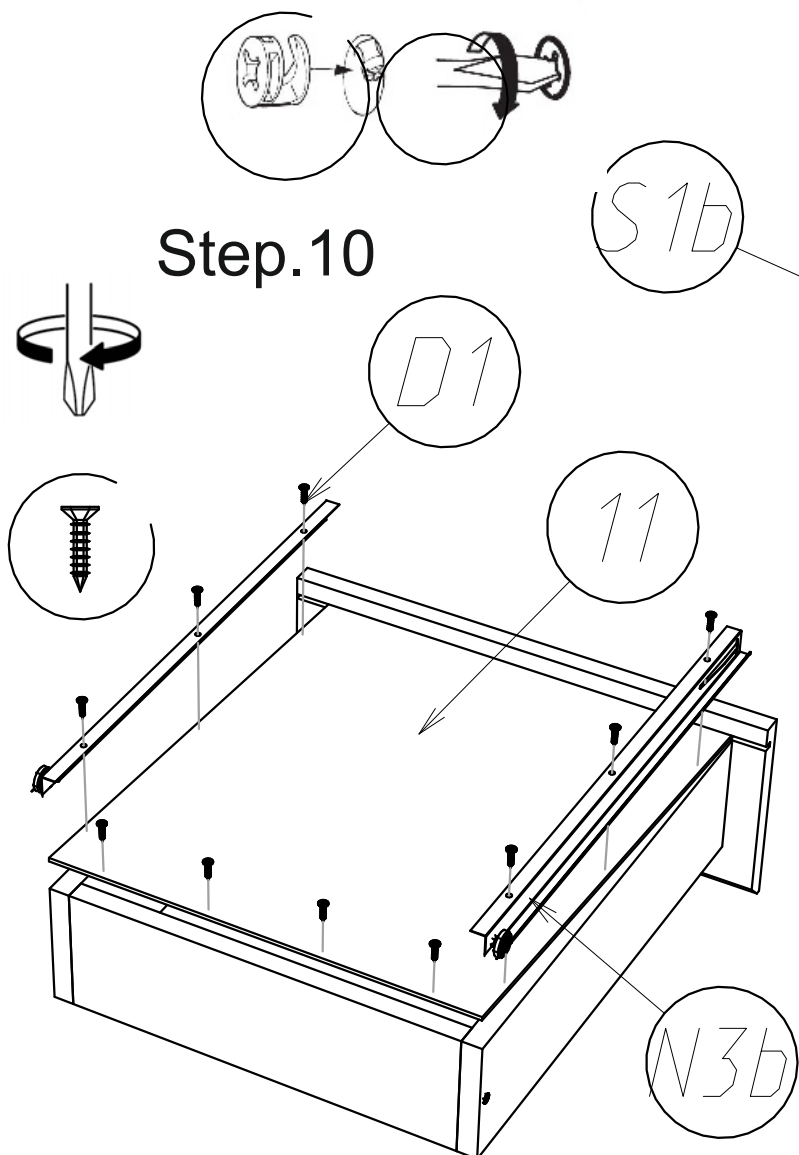
Step.8



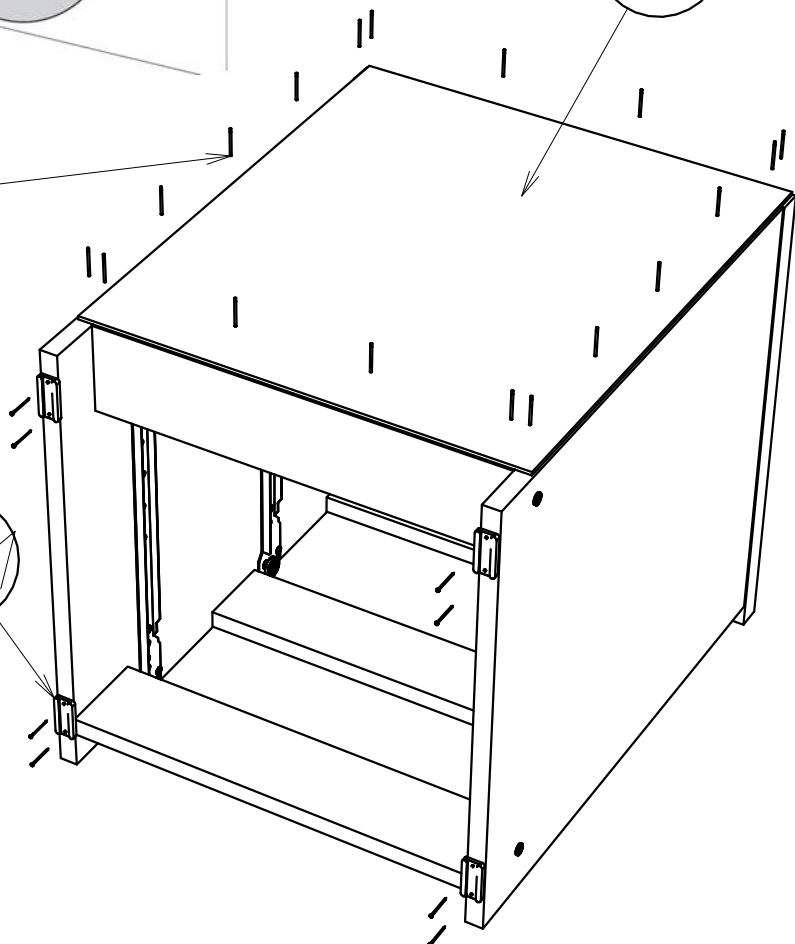
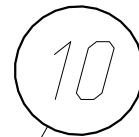
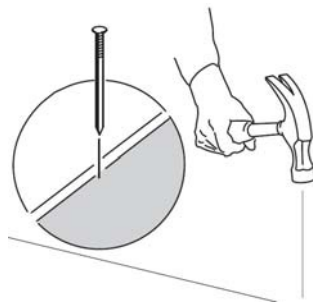
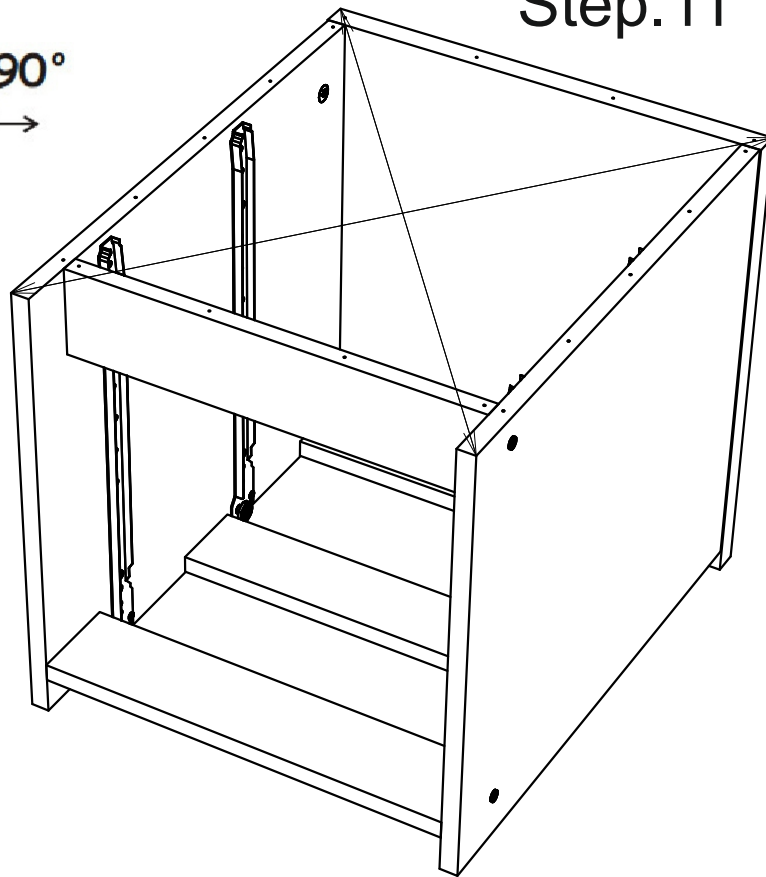
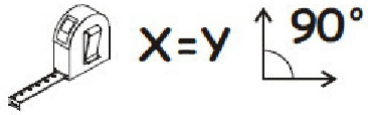
Step.9



Step.10



Step.11



Step.12

